

Garant**Indexable insert for turning TCMT 110202, for finish machining, Grade: HB7130-2****Order data**

| | |
|--------------|-----------------|
| Order number | 260950 HB7130-2 |
| GTIN | 4067263290988 |
| Item class | 21G |

Technical description

| | |
|--------------------------------------|----------------------|
| Cutting speed v_c main application | 80 - 270 m/min |
| Coating | coated |
| Main application | M |
| Corner radius | 0.2 mm |
| Number of changes/inserts | 3 |
| Grade | HB7130-2 |
| Tool material | Carbide |
| ISO code indexable insert | TCMT 110202 |
| Finishing/roughing assignment | Finishing |
| Cutting conditions | slightly interrupted |
| Feed f | 0.1 - 0.3 mm/rev. |

| | |
|---------------------|------------------------------|
| Cutting depth a_p | 0.2 - 1.5 mm |
| Chip breaker | VS |
| Type of product | Indexable insert for turning |